



## ALCHEMY CASTINGS INC.

563 Kenilworth Avenue North  
Hamilton, Ontario L8H 4T8  
TEL: (905) 312-9084 FAX: (905) 312-9085

North America TOLL FREE: (866) 312-9084

E-MAIL: [alchemycastings@cogeco.net](mailto:alchemycastings@cogeco.net)

# Material Safety Data Sheet

WHMIS (Pictogram)	WHMIS (Classification)	Protective Equipment
	<b>D-2A:</b> Material causing Other toxic effects (Very Toxic).	

### SECTION I: Product and Company Identification

<b>Common Name:</b> LOW 255	<b>In Case Of Emergency</b> Canutec (CAN): (613) 996-6666
<b>Trade Name:</b> LOW 255, CerroBase	
<b>Chemical Family:</b> Bismuth Based Alloy	
<b>Material Use:</b> Soldering, Pouring	
<b>Supplier Name:</b> Alchemy Castings 563 Kenilworth Ave. N. Hamilton, Ontario Canada L8H 4T8	<b>Date Prepared:</b> February 2010

### SECTION II: Composition and Information on Ingredients

Name	CAS #	% by Weight	Exposure Limit	LD50 oral, rat
Bismuth (Bi)	7440-69-9	44.5	No data	500 mg/kg
Lead (Pb)	7439-92-1	55.5	0.05 mg/m <sup>3</sup>	790 mg/kg

### SECTION III: Physical Information

<b>Boiling Point (°C)</b>	Unknown	<b>Specific Gravity</b>	10.44
<b>Vapour Pressure (mm Hg)</b>	Unknown	<b>% Volatile (By Volume)</b>	Not Pertinent
<b>Vapour Density (Air=1)</b>	Unknown	<b>Evaporation Rate (Ether=1)</b>	Not Pertinent
<b>Solubility In Water</b>	Nil	<b>pH</b>	Not Pertinent
<b>Appearance</b>	Metallic Silver	<b>Melting Point (°C)</b>	124
<b>Odour</b>	None	<b>Form</b>	Bar, Ingot

### SECTION IV: Transport Information

<b>Shipping Name</b>	Not Regulated	<b>Class/Division</b>	Not Pertinent
<b>UN Number</b>	Not Pertinent	<b>Packing Group</b>	Not Pertinent

<b>SECTION V: Fire and Explosion Hazards</b>	
<b>Flash Point (°C) and Method</b>	Dust may generate a fire
<b>Flammable Limits in Air (Vol %)</b>	<b>Upper:</b> Not Pertinent <b>Lower:</b> Not Pertinent
<b>Means of Extinction</b>	Class D – Dry Chemical or Sand

<b>SECTION VI: Health Hazard and First Aid Data</b>	
<b>Ingestion</b>	<b>Effects:</b> Metallic taste, abdominal pain, cramps, headaches, loss of appetite, muscle soreness, increasing constipation.
	<b>First Aid:</b> Give water or milk. If conscious, induce vomiting. Seek medical assistance.
<b>Eye Contact</b>	<b>Effects:</b> Molten metal may splash.
	<b>First Aid:</b> Flush with large amounts of water.
<b>Skin Contact</b>	<b>Effects:</b> Not a recognized hazard.
	<b>First Aid:</b> If dust or mist gets on skin, wash skin with soap and water. Remove clothing and launder.
<b>Skin Absorption</b>	Not Pertinent
<b>Inhalation</b>	Fumes from welding or grinding can in excess cause “Metal Fume Fever”. Remove victim and get aid.
<b>Effects of Acute Exposure</b>	Lead encephalopathy could occur after a very heavy rapid exposure.
<b>Effects of Chronic Exposure</b>	May cause damage to the blood, kidney and central nervous systems.
<b>Carcinogenicity</b>	IARC (Yes)
<b>Mutagenicity</b>	Yes
<b>Teratogenicity</b>	Yes
<b>Reproductive Effects</b>	Yes

<b>SECTION VII: Reactivity Data</b>	
<b>Stability</b>	Stable - Yes <b>Conditions to Avoid</b> Not Pertinent
<b>Incompatible Materials</b>	<b>Water</b> No <b>Acid</b> No <b>Oxidizers</b> Yes
	<b>Corrosive</b> No <b>Alkali</b> No <b>Reducers</b> No
	<b>Other</b> No
<b>Hazardous Decomposition Products</b>	Toxic metal oxide fumes will form at high temperatures.
<b>Hazardous Polymerization</b>	<b>May Occur</b> No <b>Will Not Occur</b> X
	<b>Conditions to Avoid</b> Not Pertinent

<b>SECTION VIII: Preventative Measures</b>	
<b>Steps to be taken in case Material is Released or Spilled:</b> If spill of dust, use cleanup methods which avoid dust generation. Use water and wet sweep or vacuum.	
<b>Waste Disposal Method:</b> Dispose of in accordance with appropriate federal and local regulations.	
<b>Respiratory Protection:</b> When engineering controls are not feasible to control overexposure, use appropriate <b>NIOSH</b> approved respirators.	
<b>Engineering Controls</b>	<b>Local Exhaust</b> Essential to keep worker exposure within allowable limits during welding or grinding.
	<b>Mechanical (General)</b> Not Applicable
	<b>Special</b> Not Applicable   <b>Other</b> Not Applicable
	Not Applicable
<b>Protective Gloves:</b> As needed to protect against physical hazards.	<b>Eye Protection:</b> Safety glasses, goggles or face shield if molten.
<b>Other Protective Equipment:</b> Heat resistant leggings and gloves if pouring molten metal.	

<b>SECTION IX: Special Precautions</b>	
<b>Precautions to be taken in Handling and Storing:</b> The scrap metal itself presents no health hazard unless it is welded, burned, ground or cut. Possible fumes may be generated. Should have complete evaluation done. Wash hands and arms after handling.	
<b>Special Precautions and Waste Disposal Methods:</b> Return to manufacturer, scrap dealer, or dispose of in accordance to local & federal regulations.	

<b>SECTION X: Notice to Reader</b>	
The information contained in this MSDS was obtained from sources which are believed to be reliable. It is the user's responsibility to determine the suitability of this information for adoption of necessary safety precautions. The manufacturer does not assume responsibility and expressly disclaims liability for any loss, damage, or expense arising out of or in any way connected with, the handling, storage, use or disposal of the product identified in this MSDS.	

Prepared by: Health, Safety and Environment Department of Alchemy Castings